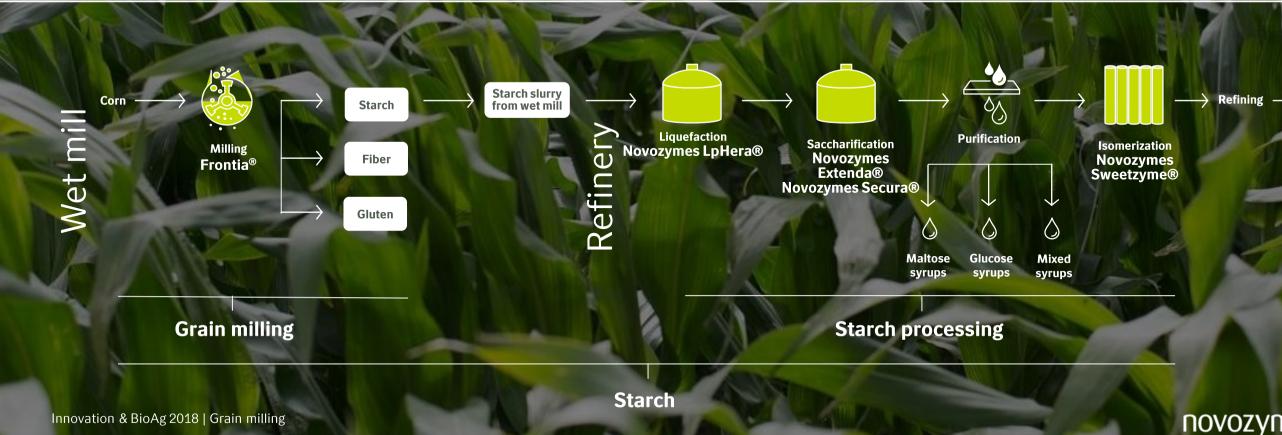


#### Solutions to improve grain milling productivity building on our market-leading enzymes for sweetener production



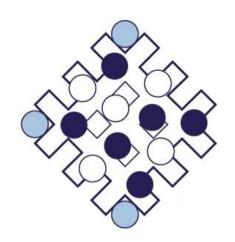
**Industry raw** materials ~ million MT

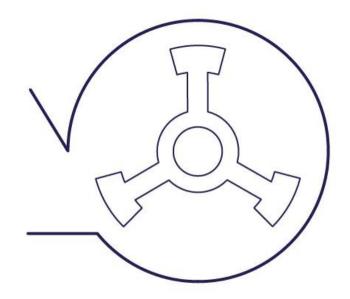
Wheat



syrups

#### Milling







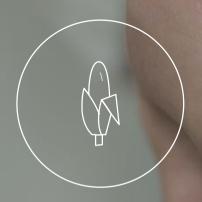








# From 12. improving return on investment for customers by maximizing productivity and yield in corn mills



### Get the most from your corn

- Boost starch output by more than 2%
- Boost gluten meal output by more than 8%



### Reduce utility spending

- Cut co-product drying energy needs by more than 20% through better dewatering
- Cut fresh water use by 2%



## Cut interruptions, boost efficiency

- Less de-watering equipment needed due to 20-30% load reduction
- Cut interruptions and boost mill efficiency



#### Increase production capacity

- Increase maximum grinding capacity by 10%
- Sustain 10-20% more corn steep liquor through drier fiber



